



MATERIAL: 6061-T6 (QQ-A-200/8) OR (QQ-A-250/11) OR (QQ-A-225/8) *KE*
 FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
 POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

1 TAPERED WALL THICKNESS FROM 0.188 TO 0.125 OVER INDICATED LENGTH

*98.11.09
TSR A 1031*

PART IS SYMMETRIC
ABOUT THIS CENTER LINE

D	98.11.09	TAPERED WALLS ADDED
C	98.09.01	MACHINED PART WAS BOX BEAM
B	98.06.17	ADD LARGE HOLES & STIFFENER
A	98.04.14	NEW ISSUE
DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>MM</i>	APPROVED <i>SP</i>	DRAWING NO. D2764
DATE 98.11.09		SHEET 1 OF 1 TITLE CROSS BEAM SCALE 1:4